



Registration Certificate

***This document certifies that the administration systems of
Rock River Tool & Die, Inc.***

***have been assessed and approved by QAS-International
to the following management systems, standards, and guidelines:***

ISO 9001:2000

With the permitted exclusion of clause 7.3 Design and Development

***The approved administration systems apply to the following:
The manufacture and supply of perishable press tools.***

Original Approval 16th November 2000
Current Certificate 16th December 2006
Certificate Expiry 16th December 2007
Certificate Number A1211US

On behalf of QAS-International

www.qas-international.com

This certificate remains valid while the holder maintains their administration systems in accordance with the standards and guidelines stated above, which will be audited annually by QAS-International. The holder is entitled to display the above registration mark for the duration of this certificate.

*This certificate must be returned to QAS-International on reasonable request.
401 North Michigan Avenue, Suite 1200, Chicago, IL 60611, USA*

Issuing Office: